

NOTE:

(G) ANCHOR NUTS & STANLEY FASTENERS ARE TO BE FINISHED AS PER SPEC. ZF-26-006 #102.26
SPEC. ZF-26-006 #102.281 ANCHOR NUTS (STEEL) & STANLEY FASTENERS. APPLY 1 BRUSH COAT OF ZINC CHROMATE PRIMER TO THE CONTACTING SURFACES OF THE NUT OR FASTENER. APPLY 2 COATS OF PRIMER TO THE SUPPORTING SURFACE. ASSEMBLE WITH ZINC CHROMATE PASTE IN THE JOINT SUCH THAT EXCESS MATERIAL IS SQUEEZED OUT AT ALL BOUNDARIES. REMOVE THE EXCESS MATERIAL IN SUCH A MANNER AS TO FORM A FILLET.

MATERIAL:-
.040 AL. ALLOY SHT SPEC. 47A10 COND. 'A' (24SO) H.T. SR 53 (COND. 'T') -2
⅝ x ⅝ x 1/16 PLAIN ANGLE DIE #K13624 SPEC. 46A9 COND. 'T' -4

FINISH:-
Z-P BEFORE ATTACHING FASTENERS 22OO35 & ON COMPLETE ASSEMBLY.

FINISH CODE	
Z	ANODIC TREATMENT
P	P-23 PRIMER
AP	ALUMINIZED PRIMER
C	CADMIUM PLATE

H 108

MODEL	NEXT ASSY.	REQ
PBY-5B	28B5100	1
28-5ME	28B2100	1
PBY-5	28B2100	1
28-5MA	28B5100	1
28-5ME	28B5100	1
PBY-5	28B5100	1
PBY-4	28B2100	
PBY-3	28B2100	
PBY-2	28B2100	

SHIP #1 TO #11
SHIP #1 TO #29
SHIP #25 & ON

PART NO.	REQ
AN505-6-10	8
AN442-D4	
AN442-D3	
AN340-D6	8
QS7SI-K2-1.5	4
22OO35	4
28B2224-3	4
-4	4
-3	4
28B2221-2	1

28B1221 REPLACES
[redacted] 3-17-38 APPROVED DATE
2.47 CALC. WT.
12" = 1'-0" SCALE

NAVY NOTED MATERIAL | NOTED SPEC. | NOTED HEAT TREAT | NOTED FINISH
DRAFT E.V. KWH

CONSOLIDATED AIRCRAFT CORP. SAN DIEGO CALIF.

NAME FLOOR-HULL FRONT GUNNERS

J 28B2221